



GLUES - ADHESIVES
SEALANTS - PAINTS

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TECHNICAL DATA SHEET

MA – 6520 WHITE

TYPE OF PRODUCT	Hot melt adhesive based on EVA copolymers.	
TECHNICAL DETAILS	Colour	white coloured solid
	Viscosity , Brookfield HM	36000 – 73000 mPa.s spdl 28/5rpm/220°C
	Softening Point (Mettler ASTM D-6090)	100 – 115 °C
	Open time:	short – Medium (depending on environmental conditions, quantity, materials and application temperature)
APPLICATIONS	Hot-melt adhesive suitable for the gluing of melamine edges, wood veneer, PVC, ABS or polyester over strip board in automatic edgebanding machines. The ideal working conditions are: - Temperature of the materials: 17 – 20°C - Humidity of the materials: 8 – 10% - Glue pot temperature: 180 – 200°C - Temperature of the roller: 190 – 210°C This product, like all the hot melt adhesives, should not be submitted to overheating for a long periods of time, when machine is not in use is highly recommended decrease the temperature of the glue pot. In the vicinity of the working area is important to ensure a good ventilation because bad odours and fumes may occur. Due to the impossibility to ensure a good adhesion on all the materials is essential to realize appropriate tests previously to its implementation in the productive process. It is especially important to verify that under the expected conditions of temperature or under which the final product will be during its service life, the adhesive maintains its functionality. When the materials or the requirements are modified should be back to perform the tests. CLEANING: with special products, ask technical department for advice.	
SUPPLY	Spheres, bags of 25 Kg.	
STORAGE STABILITY	Product must be protected from sunlight, humidity, dust and extreme temperatures. In its original package and under normal storage conditions, product may last in perfect conditions at least during 2 years after manufacturing date shown in the label. An appropriated product rotation on the stock is highly advised.	
SAFETY & HYGIENE	There is a Safety Data Sheet available for the user, under request.	

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Page 1 of 1

Our guarantee is limited to a constant quality, assuring that it is adjusted to the technical features of our literature. The information about the use of our products is based on our best experience and knowledge. Before using the product, the user must assure its suitability for the intended use, assuming all the responsibility that may arise from such use.