GLUES - ADHESIVES
SEALANTS - PAINTS

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TECHNICAL DATA SHEET

MA-6520-C

PRODUCT TYPE

Hot melt adhesive based on EVA copolymers.

TECHNICAL DATA

Colour	ivory coloured solid
Viscosity , Brookfield HM	35000 – 69000 mPa.s spdl 28/5rpm/200ºC
Softening Point (Mettler, ASTM D-6090):	90 – 100 ºC
Open time:	Medium (depending on environmental conditions, quantity, materials and application temperature)

APPLICATIONS

Hot melt adhesive suitable for gluing PVC, ABS, polyester, melamine and wood veneer over strip board in automatic edgebanding machines. The product has a low viscosity, easy melting and good heat resistance

The ideal working conditions are:

- Glue pot temperature:	185 - 210ºC
- Temperature of the roller:	190 - 210ºC
- Temperature of the materials:	18 - 22ºC
- Humidity of the materials:	8 - 11%

This product, like all the hot melt adhesives, should not be submitted to overheating for a long periods of time, when machine is not in use is highly recommended decrease the temperature of the glue pot. In the vicinity of the working area is important to ensure a good ventilation because bad odours and fumes can occur.

Due to the impossibility of ensuring a good adhesion on all the materials is essential to realize Appropriate tests previously to its implementation in the productive process.

It is especially important to verify that under the expected conditions of temperature or under which the final product will be during its service life, the adhesive maintains its functionality. When the materials or the requirements are modified should be back to perform the tests.

CLEANING : with special products, ask technical department for advice.

PACKAGING

Spheres, bags of 25 Kg.

STORAGE STABILITY

Protect from sun, moisture, dust and excessive temperature. In its original sealed packaging and conditions under normal conditions of storage the product maintains its properties at least 2 years form its manufacture date shown on the label. It is recommended carry out a good turnover of stock.

SAFETY & HYGIENE

There is a Safety Data Sheet available for the user, under request.

Version: 09 **Replace:** 08 (14/04/2021)
Date: 19/09/2024 **Edited by:** R&D Technical Department

Our guarantee is limited to a constant quality, assuring that it is adjusted to the technical features of our literature. The information about the use of our products is based on our best experience and knowledge. Before using the product, the user must assure its suitability for the intended use, assuming all the responsibility that may arise from such use.